



FITTING INSTRUCTIONS

Part Number:	2840060 / 2840070
Product Description:	RECOVERY POINTS
Suited to vehicle/s:	FORD RANGER MY22 / FORD EVEREST MY22
Compatible Fitting Kits:	3440600 / 610 / 630 / 640 SUMMIT MKII BULLBAR 3940600 / 610 / 630 / 640 SAHARA MKII BULLBAR

WARNING

- ◆ This product must be installed exactly as per these instructions using only the hardware supplied.
- ◆ In the event of damage to any recovery point component, contact your nearest authorised ARB stockist. Repairs or modifications must not be attempted.
- ◆ Do not use this product for any vehicle make or model, other than those specified by ARB.
- ◆ Do not remove labels from this recovery point.
- ◆ This product or its fixing must not be modified in any way.
- ◆ The installation of this product may require the use of specialized tools and/or techniques.
- ◆ It is recommended that this product is only installed by trained personnel.
- ◆ These instructions are correct as at the publication date. ARB Corporation Ltd. cannot be held responsible for the impact of any changes subsequently made by the vehicle manufacturer.
- ◆ During installation, it is the duty of the installer to check correct operation/clearances of all components.
- ◆ Work safely at all times.
- ◆ Unless otherwise instructed, tighten fasteners to specified torque.

ARB 4x4 ACCESSORIES

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GENERAL CARE & MAINTENANCE

By choosing an ARB Recovery Point, you have bought a product that is one of the most sought after 4WD products in the world. Your recovery point is a properly engineered, reliable, quality accessory that represents excellent value. To keep your recovery point in original condition it is important to care and maintain it following these recommendations:

As part of any Pre Trip Preparation, or on an annual basis, it is recommended that a thorough visual inspection of the recovery point is carried out, making sure that all bolts and other components are torqued to the correct specification. Replace any components as necessary. This service can be performed by your local authorised ARB Stockist.

FITTING REQUIREMENTS

REQUIRED TOOLS FOR FITMENT OF PRODUCT:

½" SOCKET SET (METRIC)	LOCTITE 222
RING SPANNER SET (METRIC)	TORQUE WRENCH 9-100 Nm CAPACITY

HAVE AVAILABLE THESE SAFETY ITEMS WHEN FITTING PRODUCT:

Protective eyewear		Hearing protection	
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NOTE: 'WARNING' notes in the fitting procedure relate to OHS situations, where to avoid a potentially hazardous situation it is suggested that protective safety gear be worn or a safe work procedure be employed. If these notes and warnings are not heeded, injury may result.

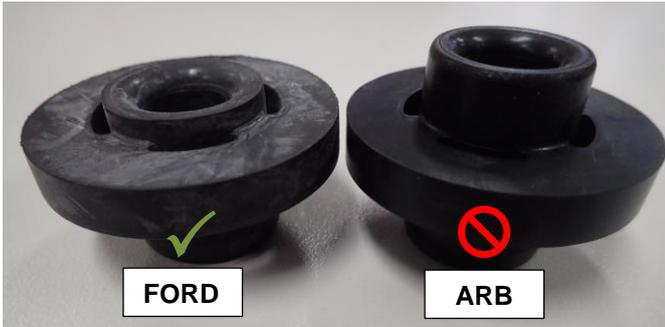
FASTENER TORQUE SETTINGS:

SIZE	PROPERTY CLASS	Torque Nm	Torque lbft
M6	8.8	9Nm	7lbft
M8	8.8	22Nm	16lbft
M10	8.8	44Nm	32lbft
M12	8.8	77Nm	57lbft
M12	10.9	92Nm	68lbft

PARTS LISTING

APPLICATION.	PART NO.	QTY	DESCRIPTION
MOUNTS	4655091R	1	WELD ASSY RECOVERY POINT RHS
	4655091L	1	WELD ASSY RECOVERY POINT LHS
FASTENERS	6151302	1	NUT CAGED M10 1.8-3.2 ZNS430 1231-B
	6152042	3	BOLT HXHD FL M8x1.25x50 FT PC8.8 ZNB480
MISCELLANEOUS	2125484	1	WARNING STICKER
	211512	1	INSTRUCTION CARD

REFER TO 3440600/610/630/640 / 3940600/610/630/640 FITTING INSTRUCTION FOR BULLBAR FITMENT

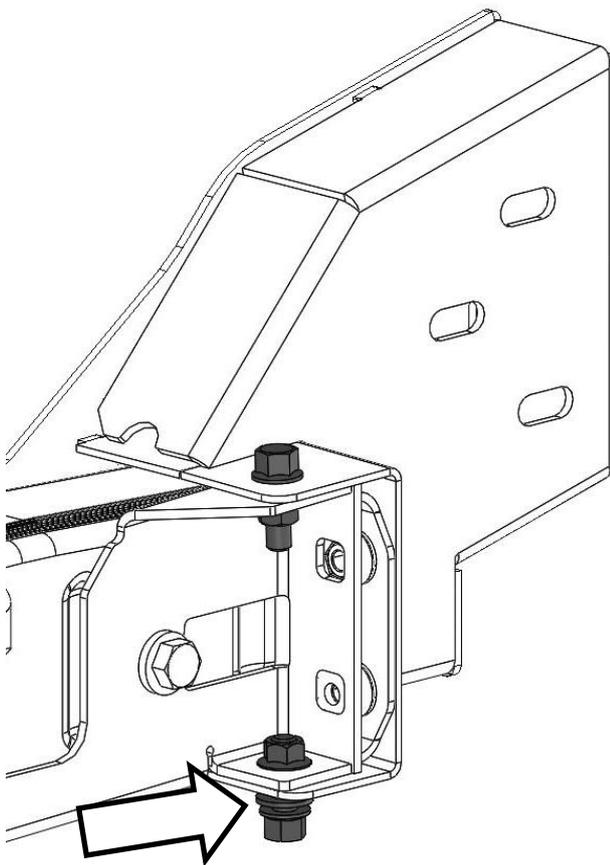


1. Recovery point fitment requires the original Ford intercooler isolator bushes. Discard both of the longer ARB variants supplied with the bull bar.

RECOVERY POINTS FITTING PROCEDURE – IMAGES DEPICT RHS 2840070

NOTE: Some fasteners shown in fitment are included in bullbar fitting kits.

Refer to bullbar fitting instructions.

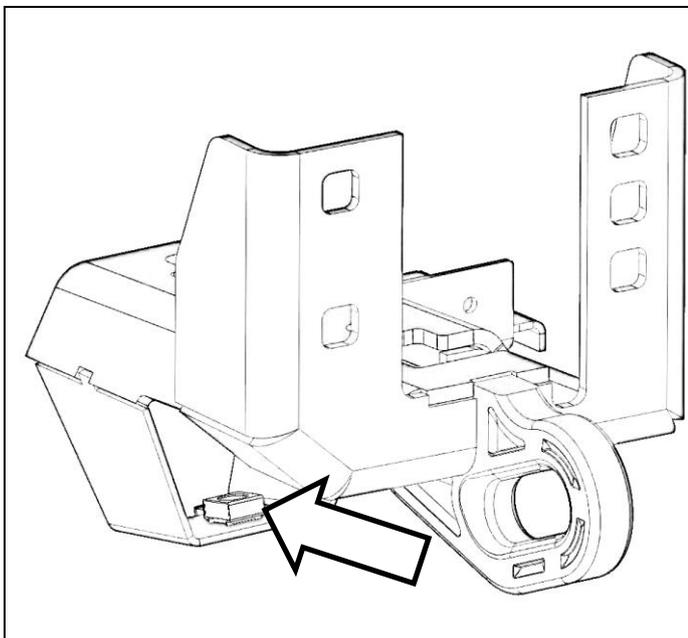


2. Loosely assemble two M10x30 flange head bolts and flange nuts into top and bottom mounting brackets as shown.

Fit 1x M10x26x4 washer in lower section

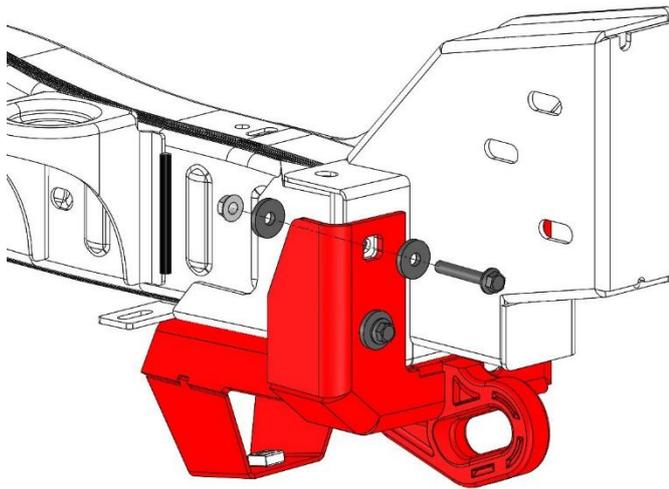
DO NOT TIGHTEN NUTS – LEAVE LOOSE





3. Fit M10 cage nut to the recovery point as depicted.

SUMMIT



4. Present recovery point to bullbar mount, ensure that rubber intercooler isolator indexes into aperture on recovery point.

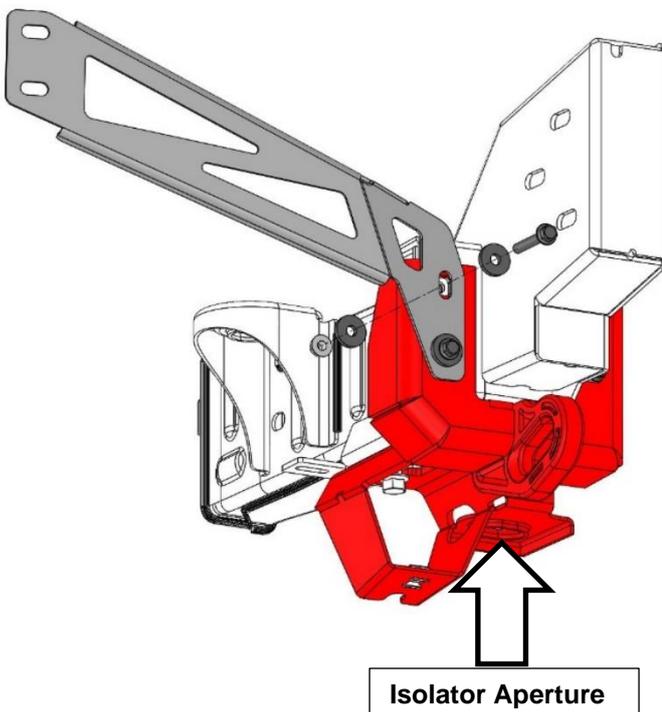
5. Loosely assemble two M8x50 flange bolts and two M8x26x4 hardened washers into the two captive weld nuts on the outboard side of the chassis as shown.

NOTE: SAHARA BULLBAR FITMENT

Fit M8x50 fasteners and M8x26x4 washers through brace bracket 3753346R/L as shown, mounting brace bracket on front of recovery point.

DO NOT TIGHTEN YET

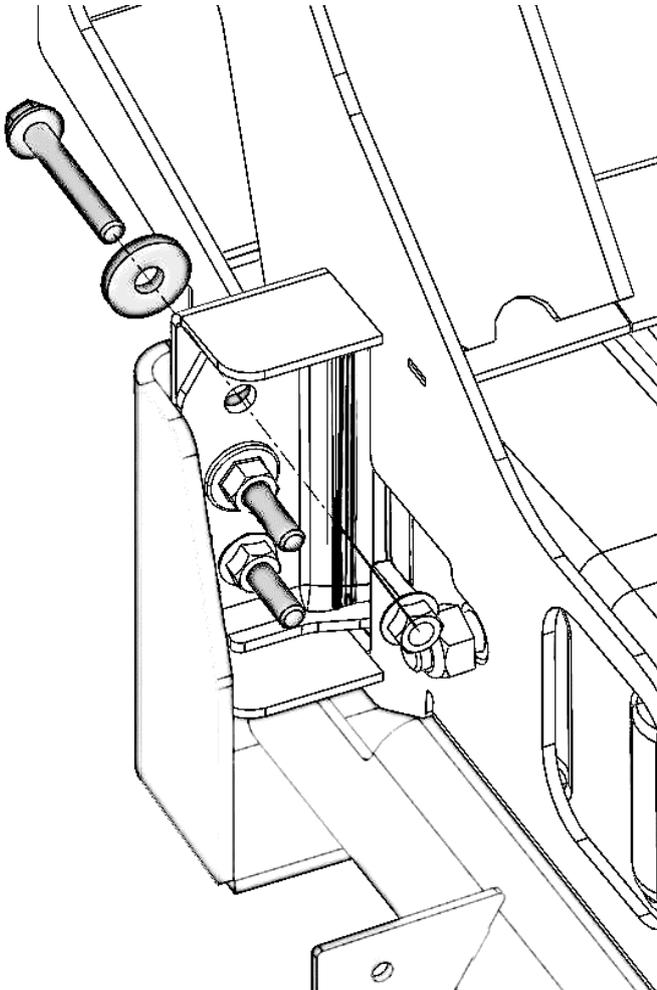
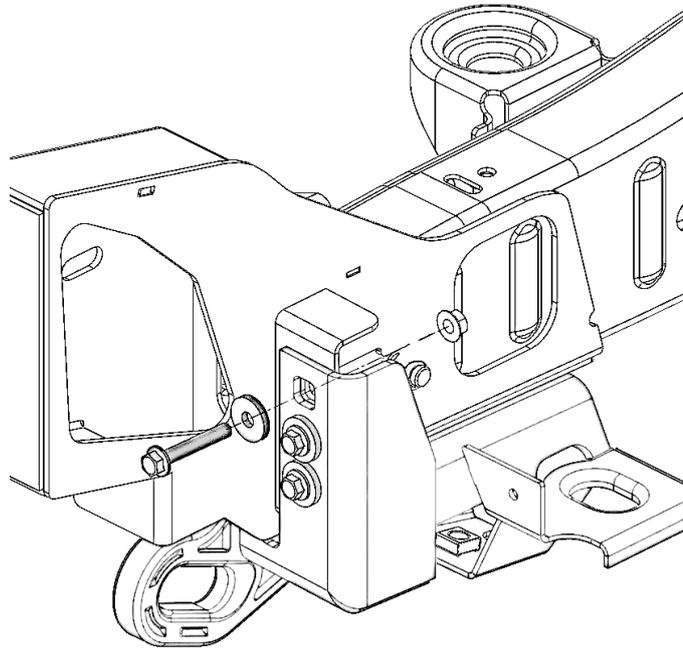
SAHARA



6. Loosely assembly two M8 flange nuts and two M8x26x4 hardened washers onto the flange bolts assembled in previous step.

DO NOT TIGHTEN YET

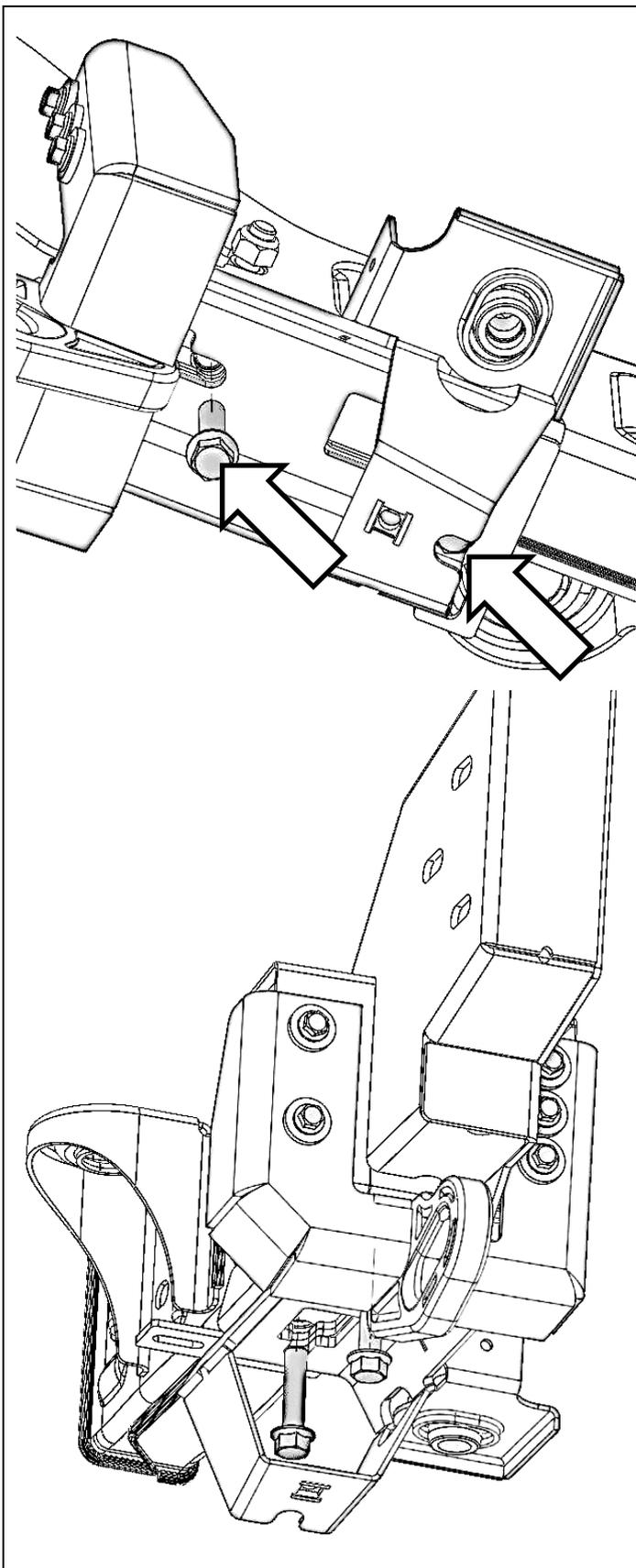




7. On the inboard side of the chassis, loosely assemble one M8x flange bolt included with recovery point kit and M8x26x4 hardened washer into the captive weld nut in the middle position as shown.
8. Assemble two M8x50 flange bolts included with recovery point kit, M8x26x4 hardened washers and M8 flange nuts into the top and bottom positions shown.

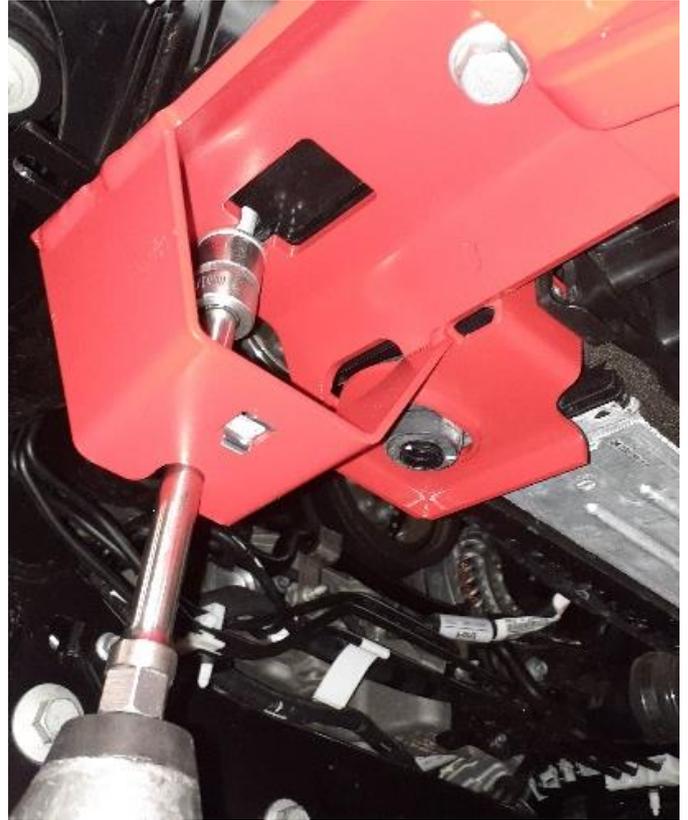
DO NOT TIGHTEN YET



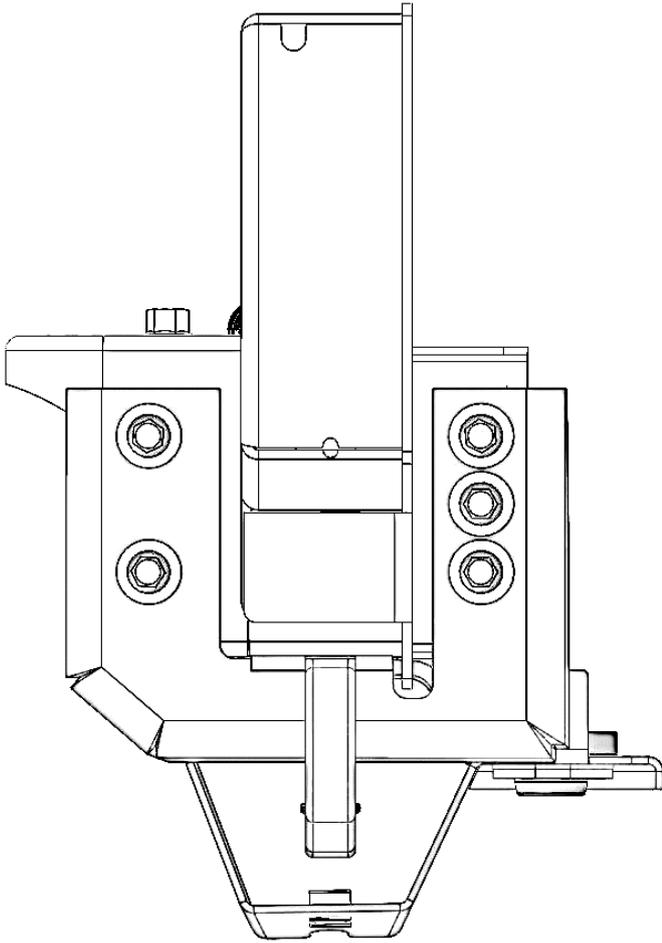


9. Fit 2x M12x50 flange bolts through underside of recovery point into vehicle chassis.

DO NOT TIGHTEN YET



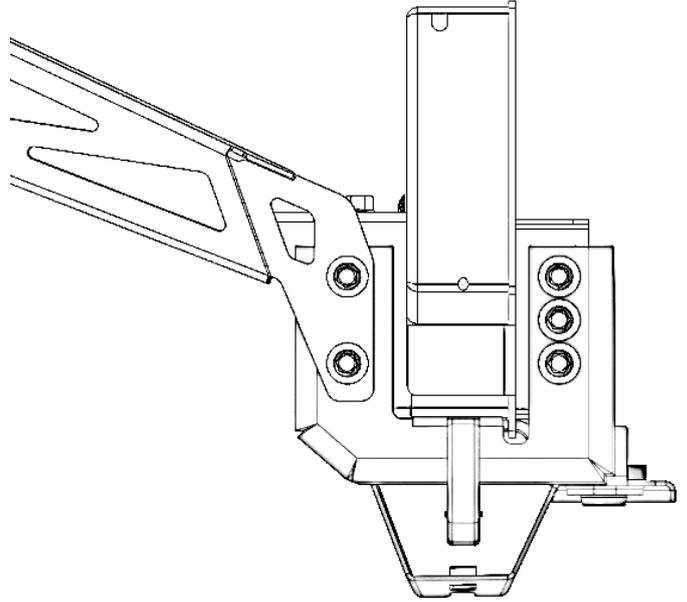
SUMMIT



10. Tension M8 Flange bolts on the front of the mount to torque specified.

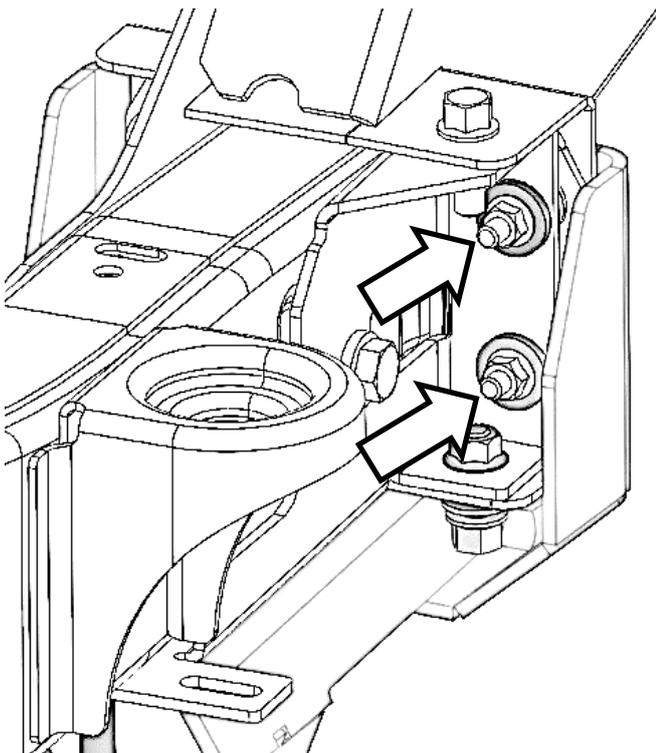
 M8 - 22 Nm.

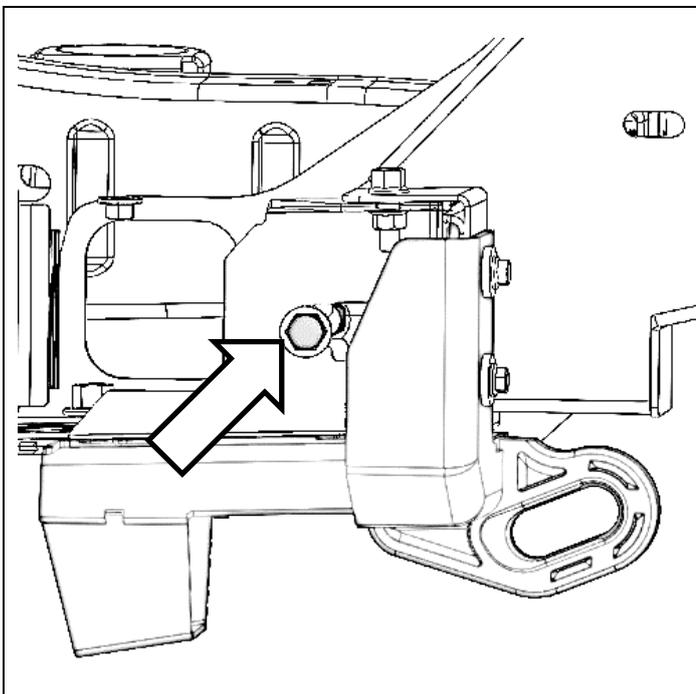
SAHARA



11. Tension M8 flange nuts behind chassis bracket, ensure flange bolts don't undo.

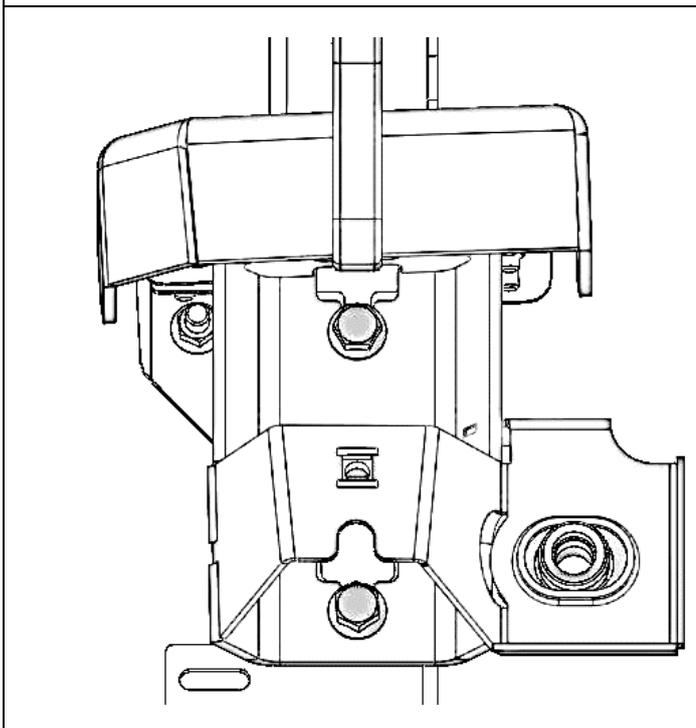
 M8 - 22 Nm.





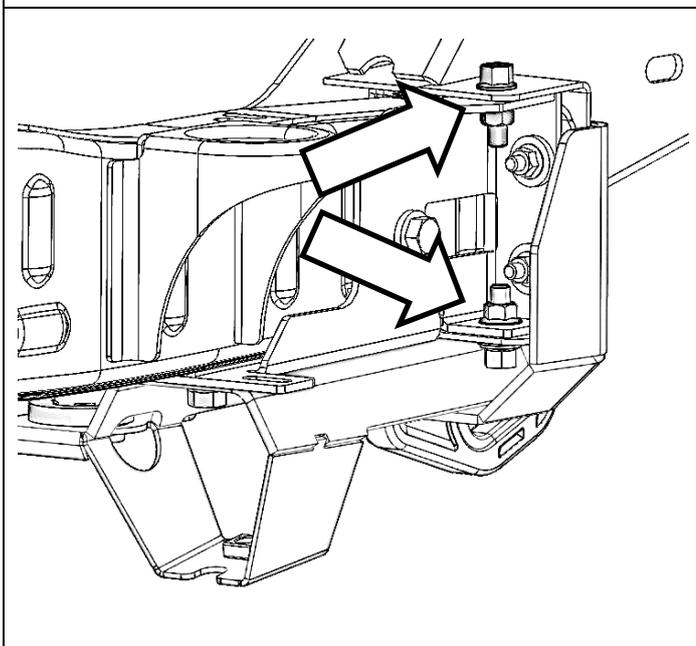
12. Tension M12x100 PC10.9 bolt through the chassis.

 M12 PC10.9 - 92 Nm.



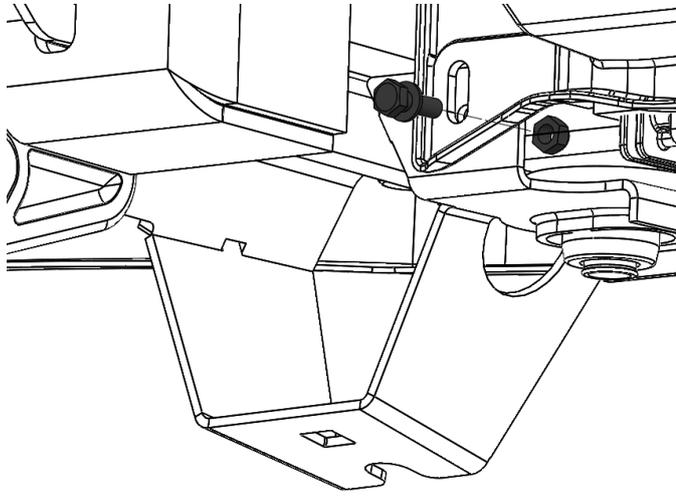
13. Tension M12x50 Flange bolts.

 M12 PC10.9 - 92 Nm.



14. Tension M10 Flange bolts top and bottom locations.

 M10 - 44 Nm.



15. Fasten intercooler shroud to the recovery point using M6x20 hex bolt, M6x12 washer & M6 nyloc nut.

16. If applicable, repeat previous steps for recovery point on opposing side.

CONTINUE WITH BULLBAR INSTALLATION – REFER TO BULLBAR FITTING INSTRUCTIONS.



17. Fasten bullbar stone shield & either OEM Underpanel or UVP to recovery point cage nut using M10x30 flange bolts included in bullbar bag kit.

Note reduced torque and Loctite requirement for Ford Plastic Underpanel.

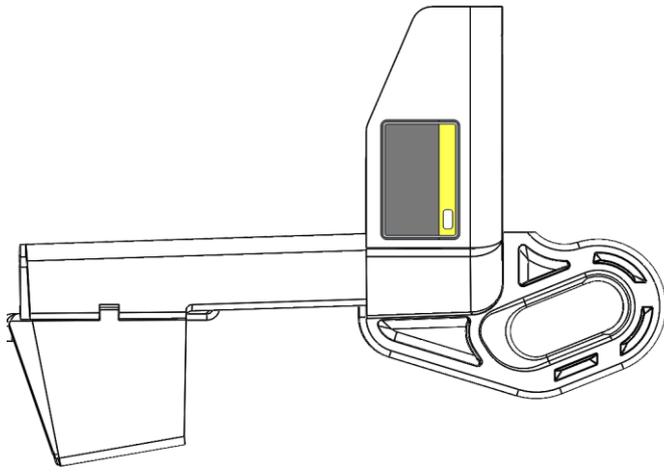
ARB UVP or FORD Steel Underpanel

 M10 - 44 Nm.



FORD Plastic Underpanel

 16 Nm & Loctite 222.



18. Position adhesive warning label as shown on outside vertical face of recovery point.

